



Review

Transition metal-catalyzed borylation of alkanes and arenes via C–H activation

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Abstract

Since 1999, direct borylation of hydrocarbons catalyzed by a transition metal complex has been extensively studied by several groups and has become an economical, efficient, elegant, and environmentally benign protocol for the synthesis of a variety of organoboron compounds. Re-, Rh-, Ir- and Pd-catalyzed C–H borylation of alkanes, arenes and benzylic positions of alkylarenes by bis(pinacolato)diboron or pinacolborane provide alkyl-, aryl-, heteroaryl- and benzylboron compounds, respectively. In this review, seminal early works and exciting recent developments in the area of direct borylation of hydrocarbons via C–H activation are summarized.

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Keywords: Transition metal complexes; Bis(pinacolato)diboron; Pinacolborane; Hydrocarbon; Organoboron compound; C–H borylation**1. Introduction**

Organoboron derivatives are an important class of compounds that have been utilized as synthetic intermediates [1–6], functional molecules [7–9], functional polymers [10], ¹⁰B carriers for neutron capture therapy [11], and biologically active compounds [12]. Traditional methods for their synthesis are based on the alkylation of trialkylborates with organomagnesium or -lithium reagents (transmetalation) [1,13] or uncatalyzed addition of hydroboranes to unsaturated hydrocarbons (hydroboration) [1,14]. Although these methods are most common and convenient for large-scale preparations, the development of new methodology to solve difficulties in selectivity and efficiency of the traditional methods has provided a new class of organoboron compounds that cannot be obtained by conventional protocols.

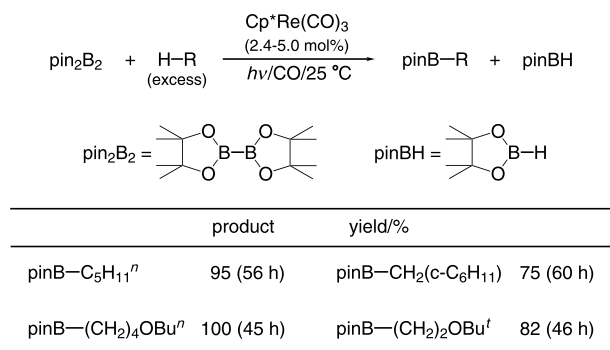
In the past 20 years, the use of transition metal catalysts has opened up many new possibilities in the area of borylation reactions. Catalytic hydroboration with (dialkoxo)boranes is an interesting strategy to

realize different chemo-, regio-, and stereoselectivities relative to the uncatalyzed reaction [15]. The protocol has been successfully extended to the addition of B–B [15c,16], B–S [15c,17], B–Si [15c,18] or B–Sn [15c,19] reagents to alkenes or alkynes to synthesize organoboron compounds having an R₂B, RS, R₃Si or R₃Sn group at the β-carbon of alkyl-, vinyl- and allylboron derivatives. Successful cross-coupling of B–B [15c,16] or B–H [15c,20] reagents with aryl-, vinyl-, allyl- and benzyl halides or triflates has provided a one-step procedure for the synthesis of organoboron compounds from organic electrophiles. Because of the availability of various electrophiles and mild reaction conditions, this method has allowed convenient access to organoboron compounds that have a variety of functional groups. In most of these reactions, it is widely recognized that the catalytic cycles involve (boryl)metal species as key intermediates.

On the other hand, increasing attention has been focused on transition metal-catalyzed activation and functionalization of unreactive C–H bonds of hydrocarbons, which are both achieved in a single preparative step, thus combining economy, efficiency, elegance, and environmental benignity [21]. An extension of this methodology to C–H borylation would be of significant value for synthesis of organoboron compounds. Some

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Scheme 1.

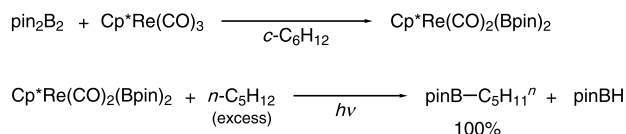
key steps in putative catalytic cycles have recently been established by several groups via stoichiometric C–H borylation of alkanes, arenes and alkenes with (bor-yl)metal complexes [22,23]. Those discoveries were followed by the rapid development of catalytic processes for direct borylation of hydrocarbons with bis(pinacolato)diboron (pin₂B₂, pin = Me₄C₂O₂) or pinacolborane (pinBH). Most of the reactions demonstrated the efficiency of pin₂B₂; however, analogous reactions could also be carried out with pinBH, which is more economical.

2. Aliphatic C–H borylation

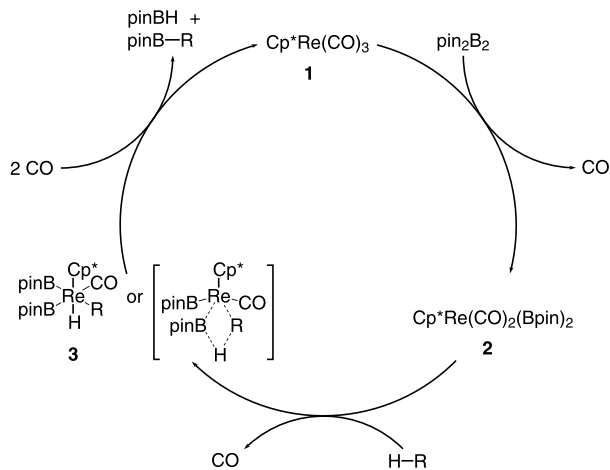
2.1. Re-catalyzed photochemical reaction of alkanes

C–H borylation of alkanes was first demonstrated by Hartwig and co-worker using photochemical activation of Cp*Re(CO)₃ (Scheme 1) [24]. With irradiation from a 450-W medium-pressure Hanovia mercury arc lamp, reaction of pin₂B₂ in alkane in the presence of Cp*Re(CO)₃ (2.4–5.0 mol%) and CO (2 atm) produced the corresponding alkylboronates. Although pinBH thus generated did not participate in the catalytic cycle, all reactions were remarkable in their regioselectivity for the functionalization of primary carbons.

Photochemical reaction of *n*-pentane with Cp*Re(CO)₂(Bpin)₂, prepared from Cp*Re(CO)₃ and pin₂B₂, led to the regioselective formation of 1-borylpentane in quantitative yield (Scheme 2). Thus, the catalytic cycle involves oxidative addition of pin₂B₂ to Cp*Re(CO)₃ (1) with photochemical dissociation of CO, C–H activation by Cp*Re(CO)₂(Bpin)₂ (2) with dissociation of CO, and finally reductive elimination of an alkylboronate with association of CO (Scheme 3)



Scheme 2.

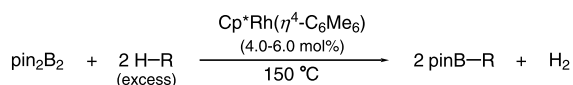


Scheme 3.

[24]. The interaction required for C–H activation of alkane with Cp*Re(CO)₂(Bpin)₂ (2) has not yet been determined; however, higher reactivity of primary over secondary C–H bonds has been reported in both oxidative addition and σ -bond metathesis processes. The isomerization of a *sec*-alkyl group in Cp*Re(H)(R)(CO)(Bpin)₂ (3) to an *n*-alkyl isomer before reductive elimination of pinB–R is another probable process that is often observed in metal-catalyzed hydroboration of internal alkenes [15c].

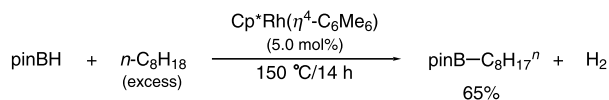
2.2. Rh-catalyzed reaction of alkanes

A practical method for direct borylation of non-activated alkanes by Rh-catalyzed reactions was reported by Hartwig (Scheme 4) [25]. Among the catalysts employed, which included Cp*IrH₄, Cp*Ir(C₂H₄)₂, Cp*Rh(C₂H₄)₂, Cp*Rh(C₂H₃SiMe₃)₂, Cp*Rh(H)₂(SiEt₃)₂ and Cp*Rh(η^4 -C₆Me₆), the hexamethylbenzene complex showed greater long-term activity with a low catalyst loading. Again, alkanes regioselectively reacted at the terminal carbon with pin₂B₂ at 150 °C. In the presence of Cp*Rh(η^4 -C₆Me₆) (4.0–6.0 mol%), one equivalent of pin₂B₂ afforded almost two equivalents of 1-borylalkanes, thus indicating participation of pinBH in the catalytic cycle. Indeed, pinBH in *n*-octane gave pinacol *n*-octylboronate in 65% yield (Scheme 5).



product		yield/%
pinB-C ₈ H ₁₇ ⁿ	88 (25 h)	pinB-CH ₂ (c-C ₆ H ₁₁) 49 (80 h)
pinB-(CH ₂) ₄ OBu ⁿ	64 (80 h)	

Scheme 4.



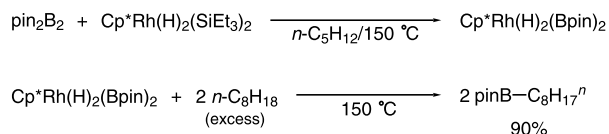
Scheme 5.

^{11}B -NMR spectra of reactions of pin_2B_2 with $\text{Cp}^*\text{Rh}(\eta^4\text{-C}_6\text{Me}_6)$ in *n*-octane at high catalyst loadings exhibited a resonance at 40 ppm, which is identical with that of *trans*- $[\text{Cp}^*\text{Rh}(\text{H})_2(\text{Bpin})_2]$ prepared from *trans*- $[\text{Cp}^*\text{Rh}(\text{H})_2(\text{SiEt}_3)_2]$ and pin_2B_2 (Scheme 6). The thus obtained *trans*- $[\text{Cp}^*\text{Rh}(\text{H})_2(\text{Bpin})_2]$ reacted with *n*-octane, giving two equivalents of 1-boryloctane in 90% yield, thus suggesting that *trans*- $[\text{Cp}^*\text{Rh}(\text{H})_2(\text{Bpin})_2]$ is chemically and kinetically competent to be an intermediate in the catalytic process. The mechanism has been suggested to be an Rh(III)–Rh(V) cycle involving oxidative addition of pin_2B_2 or pinBH to a Rh(III) complex (4), reductive elimination of H_2 or pinBH to form an Rh(III) species (5), oxidative addition of an alkane to the Rh(III) complex 5, and reductive elimination of a 1-borylalkane from an Rh(V) intermediate (6) to regenerate the Rh(III) species 4 (Scheme 7) [25]. These proposed processes have been supported by the results of recent theoretical studies by Miyamoto and co-workers [26]. Unusual thermodynamic properties of boron reagents provide the driving force for the overall process. In the initial stage of the reaction between R–H and pin_2B_2 , the B–C (112 kcal mol $^{-1}$) and B–H (111 kcal mol $^{-1}$) bonds formed are 21 kcal mol $^{-1}$ stronger than the B–B (104 kcal mol $^{-1}$) and C–H (98 kcal mol $^{-1}$) bonds that are broken. The second stage of the reaction between R–H and pinBH is also slightly exothermic since the formation of B–C and H_2 (104 kcal mol $^{-1}$) are 7 kcal mol $^{-1}$ stronger than the B–H and C–H bonds that are broken.

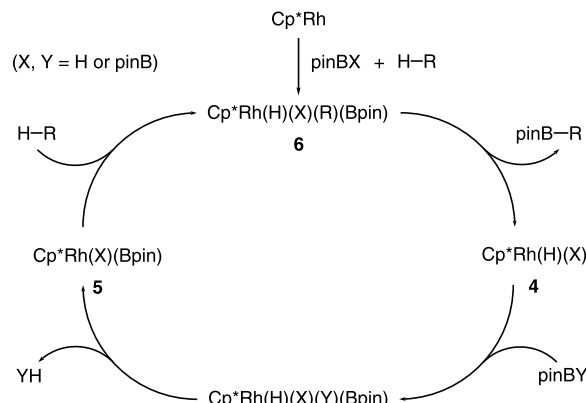
3. Aromatic C–H borylation

3.1. Ir-catalyzed reaction of arenes

The first example of aromatic C–H borylation with Ir complexes was reported by Marder and co-workers [22]. During preparation of $\text{Ir}(\eta^6\text{-MeC}_6\text{H}_5)(\text{Bcat})_3$ from $\text{Ir}(\eta^5\text{-C}_9\text{H}_7)(\text{COD})$ and catecholborane (catBH , $\text{cat} = \text{C}_6\text{H}_4\text{O}_2$) in toluene, a borylated product of the solvent was found in the filtrate, though this finding was not extended to a catalytic process. A catalytic reaction was



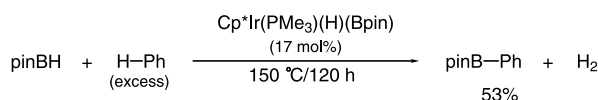
Scheme 6.



Scheme 7.

first demonstrated by Smith and co-worker, who reported that a combination of a Cp^*Ir complex and an electron-donating alkylphosphine such as PMe_3 is effective for aromatic C–H borylation by pinBH (Scheme 8) [27]. Further studies resulted in significant improvement in catalyst efficiency. A maximum turnover number (4500 TON) was achieved at 150 °C when $\text{Ir}(\eta^5\text{-C}_9\text{H}_7)(\text{COD})$ and a bidentate alkylphosphine such as dmpe (1,2-bis(dimethylphosphino)ethane) were used at 150 °C in a sealed ampule (Scheme 9) [28]. The orientation was kinetically determined, thus giving statistical meta/para isomers (ca. 2/1) for monosubstituted arenes. Borylation selectively occurred at the common meta-carbon for 1,3-disubstituted arenes, such as 1,3-dichlorobenzene and methyl 3-chlorobenzoate, since the reaction was more sensitive to steric hindrance than electronic effects of the substituents.

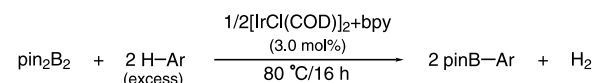
Alternatively, a strongly electron-donating 2,2'-bipyridine (bpy) ligand [29] has a significantly higher efficiency than do alkylphosphine ligands for Ir-catalyzed aromatic C–H borylation. The ligand was unexpectedly found during our catalyst screening for dehydrogenative coupling of pinBH . Heating a mixture of $[\text{IrCl}(\text{COD})]_2$, bpy and pinBH in toluene led to borylation of the solvent, which is a serendipity similar to the incident happened to Marder in 1993 [22]. As a result, an Ir complex generated from commercially available $1/2[\text{IrCl}(\text{COD})]_2$ and bpy was found to be an excellent catalyst for aromatic C–H borylation by pin_2B_2 , which exhibited high activity even at 80 °C (Scheme 10) [30]. Formation of almost two equivalents of borylarenes from one equivalent of pin_2B_2 indicated that the optimized catalyst system is also effective for the borylation of arenes by pinBH . Indeed, the reaction of



Scheme 8.



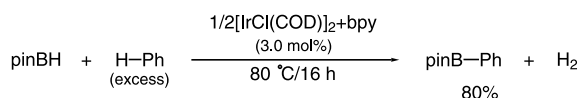
Scheme 9.



product	yield/%	(<i>o</i> : <i>m</i> : <i>p</i>)
	95	
	95 (1:74:25)	
	80 (0:70:30)	
	83	
	58	
	72	
	73	

Scheme 10.

pinBH in benzene produced borylbenzene in high yield (Scheme 11). The reaction was found to be suitable for arenes possessing various functional groups such as OMe, Br, Cl, and CF₃ or benzylic C–H bonds because the borylation at the C–halogen bonds [31] or benzylic C–H bonds [32] was significantly slower than that at aromatic C–H bonds. Both electron-rich and electron-deficient monosubstituted arenes underwent smooth borylation, whereas these reactions resulted in a mixture of meta and para products in statistical ratios (ca. 2:1). Although the reaction of trifluoromethylbenzene was six times faster than that of anisole [33], the electronic properties of the substituents did not have significant influences on regioselectivities [23a]. On the other hand, borylation at the ortho position was not observed because of the sensitivity of the catalyst to steric hindrance, thus giving a single isomer for disubstituted arenes. Both 1,2-, and 1,4-disubstituted arenes bearing identical substituents yielded the corresponding borylarenes as single isomers. The borylation of 1,3-disubstituted arenes occurred at the common meta position; therefore, regioisomerically pure products were obtained



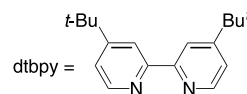
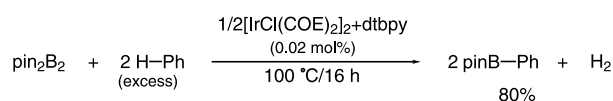
Scheme 11.

even for two distinct substituents on the arenes. A slightly modified Ir catalyst consisting of 1/2[IrCl(COE)₂]₂ and 4,4'-di-*tert*-butyl-2,2'-bipyridine (dtbpy) achieved a maximum turnover number (8000 TON) (Scheme 12).

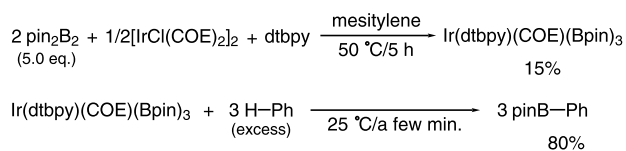
Mechanistic studies by Hartwig's group resulted in isolation of an active intermediate for borylation. ¹H-NMR spectroscopy for the reactions of pin₂B₂ in benzene at a high catalyst loading of 1/2[IrCl(COD)]₂+dtbpy showed the formation of a dtbpy-ligated tris(boryl)Ir(III) complex that was identical to Ir(dtbpy)(COE)(Bpin)₃ (Scheme 13). When Ir(dtbpy)(COE)(Bpin)₃ was dissolved in C₆D₆ at room temperature, three equivalents of borylbenzene (80%) were produced instantaneously. Thus, Ir(dtbpy)(COE)(Bpin)₃ was shown to be chemically and kinetically competent to be an intermediate in the catalytic process [30], as was found in related reactions of tris(boryl)Ir(III) complexes [22,28]. Although a mechanism of the overall catalytic process has not yet been elucidated, the reaction may proceed through an Ir(III)–Ir(V) cycle analogous to that proposed for Rh(I)-catalyzed borylation of alkanes (Scheme 14). Generation of a tris(boryl)Ir(III) intermediate (**8**) by the reaction of pin₂B₂ with an Ir(I) complex (**7**), oxidative addition of an arene to yield an Ir(V) species (**9**), and reductive elimination of a borylarene to give a bis(boryl)Ir(III) hydride complex (**10**) can be followed by oxidative addition of pin₂B₂ and reductive elimination of pinBH to regenerate the tris(boryl)Ir(III) intermediate **8**. These proposed processes have been supported by the results of recent theoretical studies by Sakaki and co-workers [34]. The catalytic reaction of pin₂B₂ in benzene at 80 °C revealed a two-step process: fast borylation by pin₂B₂ followed by slow borylation by pinBH. Thus, the generation of a tris(boryl)Ir(V) dihydride complex (**11**) and H₂ may occur after consumption of pin₂B₂ [28].

3.2. Ir-catalyzed reaction of heteroarenes

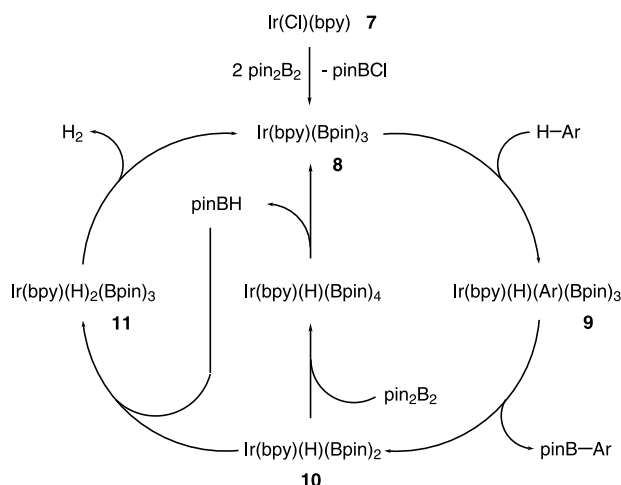
Under analogous conditions used for arenes, the reactions of pin₂B₂ in heteroarenes in the presence of a 1/2[IrCl(COE)₂]₂+bpy catalyst did not yield any borylated products, probably due to coordination of the heteroatom to the Ir metal center strongly retarding the formation of an unsaturated Ir species active for oxidative addition of pin₂B₂ or heteroarenes [35]. The



Scheme 12.

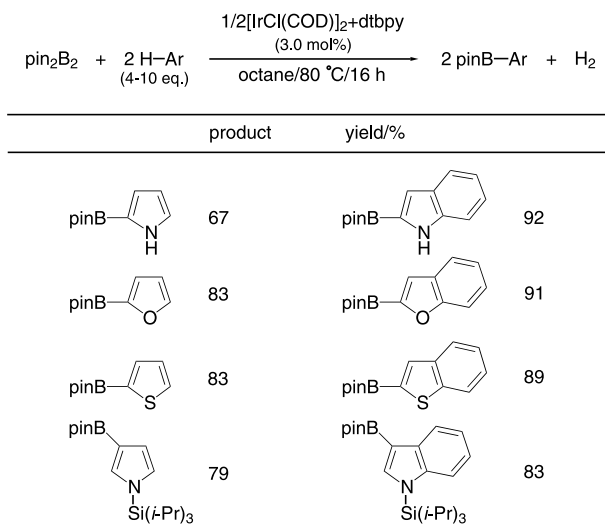


Scheme 13.



Scheme 14.

use of octane as a solvent to reduce the concentration of substrates (pin_2B_2 :heteroarene = 1:4–10) and the use of dtbpy as a ligand to increase the solubility of Ir complexes in octane were found to be effective for heteroarenes (Scheme 15) [36]. Five-membered heteroarenes such as pyrrole, furan, thiophene and their benzo-fused derivatives were selectively borylated at the 2-position [37]. The reactions of unsubstituted pyrrole, furan and thiophene resulted in slightly lower yields than those of benzo-fused derivatives because they were accompanied by 2,5-bis(boryl)heteroarenes in a range of 5–10%. The regiochemistry can be made to



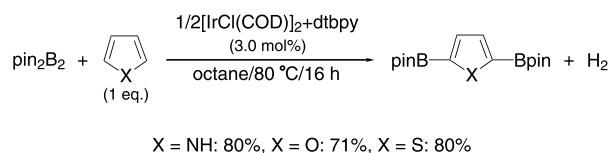
Scheme 15.

vary by steric hindrance of substituents to selectively synthesize 3-borylated products for 1-triisopropylsilylpyrrole and -indole [38]. 2,5-Bis(boryl)pyrrole, -furan and -thiophene are useful intermediates for the synthesis of poly(arylenes), including those for use in electroluminescence devices [39]. These compounds were obtained from an equimolar amount of heteroarenes and pin_2B_2 (Scheme 16).

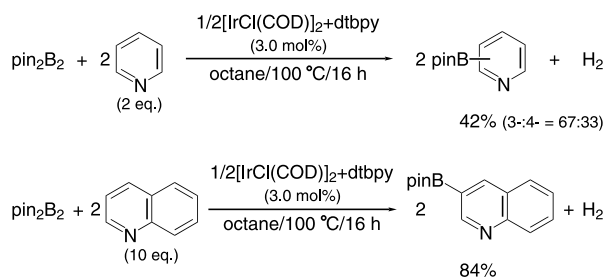
Six-membered heteroarenes showed significantly lower reactivity and different regioselectivity than those of five-membered compounds. Quinoline selectively gave 3-borylquinoline, whereas pyridine resulted in a mixture of 3- and 4-borylpyridine in a ratio of 67:33 (Scheme 17). Transition metal complexes are known to react at the 2-position of heteroarenes via oxidative addition of the C–H bond [37]. Thus, borylation at the α -carbon can be an energetically favorable process; however, the regioselectivities observed for pyridine and quinoline were different from those of five-membered heteroarenes. Since pyridine derivatives have exceptionally strong coordination ability for Lewis acids, the Ir metal or the B atom binds reversibly to the basic nitrogen. The coordination may further activate the pyridine and quinoline rings for oxidative addition and block the borylation at the α -carbon (Scheme 18). Such borylation at the γ -position of 2,6-dichloropyridine was reported by Smith (Scheme 19) [28]. The substituents will reduce such difficulties associated with the coordinating ability of heteroatoms.

3.3. Ir-catalyzed stoichiometric reaction of arenes and heteroarenes at room temperature

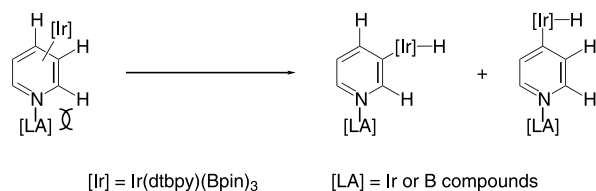
Although an Ir complex generated from $1/2[\text{IrCl}(\text{COD})]_2$ and bpy or dtbpy catalyzes aromatic C–H borylation of arenes or heteroarenes by pin_2B_2 at 80°C [30,36], reactions at room temperature with a stoichiometric amount of arenes or heteroarenes in an inert solvent would be desirable for solid, expensive, or thermally unstable substrates. It was recently found that pin_2B_2 smoothly reacts with a stoichiometric amount of arenes or heteroarenes in hexane at room temperature when an Ir catalyst (3 mol%) was prepared from $1/2[\text{Ir}(\text{OMe})(\text{COD})]_2$ and dtbpy (Scheme 20) [40]. The reactions were tolerated by a wide variety of functionalities, such as MeO, I, Br, Cl, CO_2Me , CN, and CF_3 groups. The regioselectivities were almost the same as those observed for $1/2[\text{IrCl}(\text{COD})]_2 + \text{bpy}$ or $+\text{dtbpy}$.



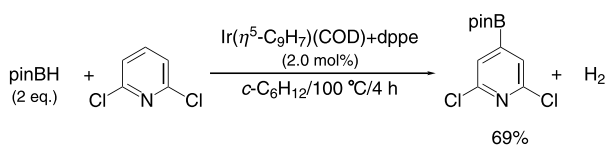
Scheme 16.



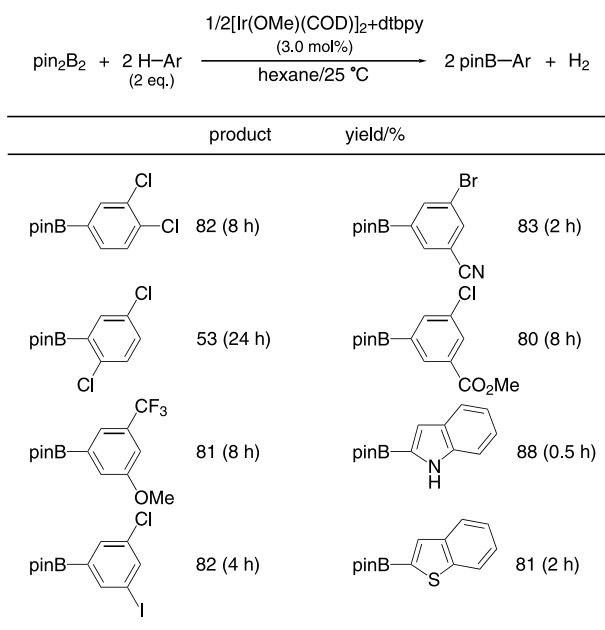
Scheme 17.



Scheme 18.

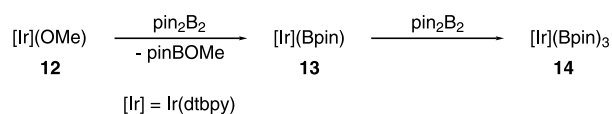


Scheme 19.



Scheme 20.

The desired tris(boryl)Ir(III) complex discussed in Schemes 13 and 14 [22,28,30] can be generated by oxidative addition of pin_2B_2 to the mono(boryl)Ir(I) complex. Thus, smooth formation of the mono(boryl)Ir(I) complex $[\text{Ir}(\text{Bpin})]$ (**13**) may be critical for in situ generation of the active tris(boryl)Ir(III) species $[\text{Ir}(\text{B-}$



Scheme 21.

pin_3 (**14**) for the borylation (Scheme 21). The (methoxo)Ir(I) complex $[\text{Ir}(\text{OMe})]$ (**12**) was found to be a better catalyst precursor than $[\text{Ir}]\text{Cl}$ complex since it smoothly provided the mono(boryl) complex **13** via reaction with pin_2B_2 . The Ir precursor was designed on the basis of our previous observations that (alkoxo)- and (hydroxo)Pd(II) complexes and (hydroxo)Rh(I) complexes easily undergo transmetalation with various boron compounds, including pin_2B_2 , whereas Pd(II) and Rh(I) halides are inert under neutral conditions [2,16]. High reactivity of $\text{M}(\text{OR})$ complexes for transmetalation with boron compounds can be attributed to both the high basicity of the $\text{M}(\text{OR})$ species and the high oxophilicity of the boron center.

Most recently, it has been found that the protocol could be extended to the stoichiometric borylation by pinBH at room temperature (Scheme 22) [41]. This reaction is a practical method for large-scale preparation because of the low cost of pinBH and the compatibility of reducible functional groups at room temperature.

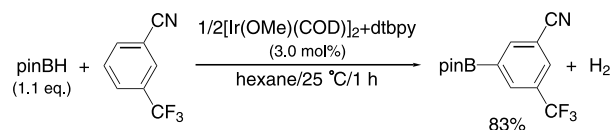
3.4. Re-catalyzed photochemical reaction of arenes

Hartwig carried out borylation of benzene by pin_2B_2 under the same conditions as those used for aliphatic C–H borylation (Scheme 23) [24]. The reaction may proceed through a mechanism similar to that postulated for aliphatic C–H borylation.

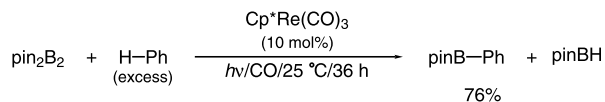
3.5. Rh-catalyzed reaction of arenes and heteroarenes

Under conditions similar to those used for aliphatic C–H borylation by Hartwig, Rh complexes catalyzed the borylation of benzene by pin_2B_2 (Scheme 24) [25]. $\text{Cp}^*\text{Rh}(\eta^4\text{-C}_6\text{Me}_6)$, which extrudes unreactive hexamethylbenzene, was found to be the best Rh catalyst, giving a 92% yield after 2.5 h with 5 mol% catalyst loading and an 82% yield (328 TON) with 0.5 mol% loading at 150 °C.

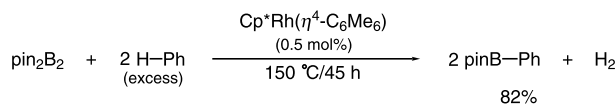
Aromatic borylation by pinBH with Hartwig's catalyst $\text{Cp}^*\text{Rh}(\eta^4\text{-C}_6\text{Me}_6)$ was amply demonstrated by Smith (Scheme 25) [38,42]. In a cyclohexane solvent at 150 °C in a sealed ampule, 1,3-disubstituted arenes were



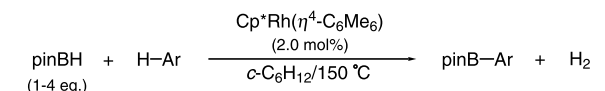
Scheme 22.



Scheme 23.



Scheme 24.

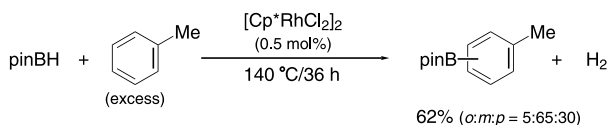
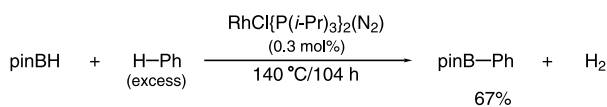


product	yield/%
	88 (10 h)
	53 (59 h)
	69 (28 h)
	75 (19 h)
	82 (45 h)
	81 (41 h)

Scheme 25.

selectively borylated at the 5-position and 1,2-disubstituted arenes were selectively borylated at the 4-position. 1-Triisopropylsilylpyrrole selectively provided a 3-borylated compound in 81% yield. Although Ir catalysts such as Cp*Ir(PMe₃)(H)(Bpin) were more selective than were Rh catalysts for competitive borylation at aromatic C–H and benzylic C–H bonds for alkylarenes or at aromatic C–H and aromatic and aliphatic C–halogen bonds for haloarenes, Cp*Rh(η⁴-C₆Me₆) showed significantly higher TONs than did the corresponding Ir catalysts.

Aromatic C–H borylation by pinBH with an Rh catalyst was also briefly studied by Marder (Scheme 26) [43]. The reaction of pinBH in benzene at 140 °C in the presence of RhCl{P(*i*-Pr)₃}₂(N₂) (0.3 mol%) afforded



Scheme 26.

borylbenzene in 67% yield. Although the catalyst gave benzylic boronates for alkylbenzenes, [Cp*RhCl₂]₂ was found to be selective for aromatic C–H borylation.

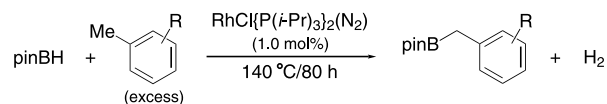
4. Benzylic C–H borylation

4.1. Rh-catalyzed reaction of alkylbenzenes

Selective benzylic C–H borylation was first established by Marder (Scheme 27) [43]. The reaction of pinBH in toluene in the presence of RhCl{P(*i*-Pr)₃}₂(N₂) (1 mol%) at 140 °C gave (borylmethyl)benzene and {bis(boryl)methyl}benzene in 69% and 7% yield together with several products arising from aromatic C–H borylation (ca. 15%). *p*-Xylene and mesitylene also produced the corresponding benzylboronates. A mechanism was proposed involving formation of Rh(Bpin) from Rh(H) and pinBH, oxidative addition of a benzylic C–H bond of toluene giving a η³-benzyl complex, and finally reductive elimination of pinBCH₂Ph to regenerate the Rh(H). The results have suggested that there is a difference between selectivities of oxidative addition of Rh(I) and Rh(III) complexes. Oxidative addition of benzylic C–H bonds giving a η³-benzyl complex predominates for a mono(boryl)Rh(I) complex, whereas a tris(boryl)Rh(III) species activates the aromatic C–H bond rather than the weaker benzylic C–H bonds [38,42]. It is interesting to note that catalytic dehydrogenative coupling of pinBH to pin₂B₂ was observed with the present catalyst system.

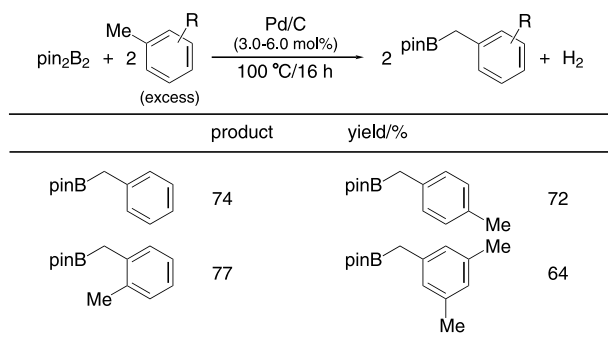
4.2. Pd-catalyzed reaction of alkylbenzenes

Pd/C was found to catalyze the benzylic C–H borylation of alkylbenzenes by pin₂B₂ (Scheme 28) [44]. The reaction of pin₂B₂ in toluene proceeded at 100 °C to afford (borylmethyl)benzene in 74% yield as the sole product. Xylenes and mesitylene were all viable substrates; however, ethylbenzene resulted in a 3:1 mixture of benzylboron and homobenzylboron derivatives (Scheme 29). The formation of the latter product

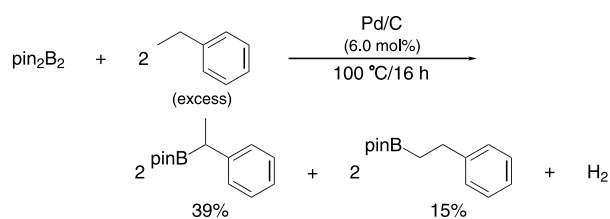


product	yield/%
	69
	41
	17
	7

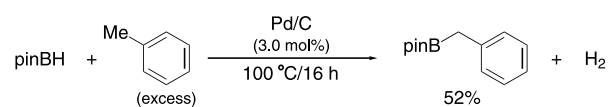
Scheme 27.



Scheme 28.



Scheme 29.



Scheme 30.

can be attributed to positional isomerization of (benzyl)Pd intermediates to (homobenzyl)Pd species via a β -hydride elimination–insertion process [45]. The catalytic reaction of pin_2B_2 with toluene revealed a two-step process: fast borylation by pin_2B_2 followed by slow borylation by pinBH. Indeed, pinBH borylated toluene with 52% yield (Scheme 30).

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